
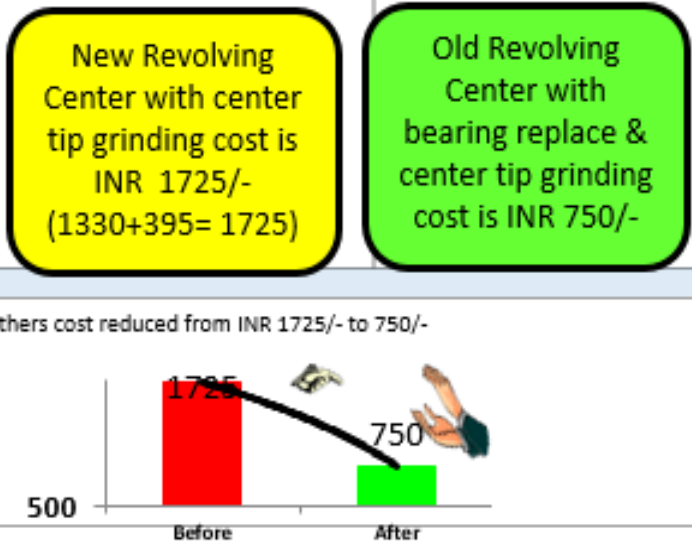
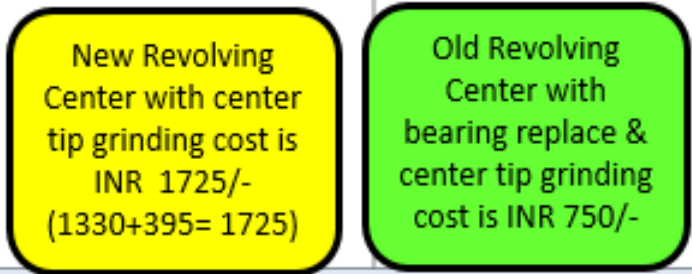


**Success Celebration : Apr 18**  
**PM Kaizen : To reduce Lead time**  
**Kaizen by : Mr. Praveen Jannu & Manas Dey**

 <b>Plant : P14</b>		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :		LOSS NO./STEP									
CELL :		A351 DGS	DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M
CELL NAME :		Soft Line 1 & 2			M/C STAGE:	Mazak, LMW, Jobber XL			OPERATION:		#Op 20 & 30 Soft Turning 1 & 2		
KAIZEN THEME :		KAIZEN IDEA :											
To reduce Tooling others cost of A351 DGS.		Bearing replace for MT-3 & MT-4 old revolving centers.							BENCHMARK:		INR 1725/-		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:		INR 750/-		
Present MT-3 & MT-4 Revolving center cost is INR 1725/-.		Replaced bearing for old MT-3 & MT-4 revolving centers with reworked new center tip for reuse.							KAIZEN START:		01.04.18		
									TARGET DATE:		31.04.18		
									KAIZEN FINISH:		31.04.18		
									TEAM MEMBERS:				
									Mr. Praveen Jannu				
									Mr. Manas Dey				
									BENEFITS:-		Annual saving of INR 25435/- for the current year 18-19		
WHY-WHY ANALYSIS:		BEFORE				AFTER				KAIZEN SUSTAINANCE			
Why1:- Present MT-3 & MT-4 Revolving center cost is INR 1725/-.										WHAT TO DO:			
Why2:- Cost is more for new order.										Tooling others Master List updated			
Why3:- After bearing wear not in reusable condition.										Tooling others budget sheet.			
ROOT CAUSE		RESULTS:				FREQUENCY:							
After bearing wear not in reusable condition.		Tooling others cost reduced from INR 1725/- to 750/-				One time activity.							
REGISTRATION NO.:						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
DATE:						SR. N O.							
REGISTERED BY:						CELL/ PRODUCT							
MANAGER SIGN:		Mr. Manas Kumar Dey				TDC							
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018						RESP.							
						STATUS							
						HD SCOPE INFORMATION IN OTHER PLANT							
						SR.NO.							
						PLANT							
						WHEN							
						WHOM							
						STATUS							
						1							
						All							
						30.4.18							
						Prod							
						Open							